



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4062-041
Job Sheet 180692



Part No: D4062-041

Job Qty: 3 ea

Part Name: Tank Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A NEW ISSUE 11-11-23 JLM VERIFIED BY:DD IPP REV:B AS PER REV C 12-03-08 JLM
VERIFIED BY:DD IPP REV:C AS PER REV D 13-07-16 JLM VERIFIED BY:DD

Ship Via:

Awg Rev. F

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Waterjet		<i>dx 18/08/03</i>
100	Waterjet	3 pcs	7/31/18	7/31/18	0.00	1.83	Waterjet1		<i>dx 18/08/03</i>
102	QC	3 pcs	7/31/18	7/31/18	0.00	0.00	QC2 Waterjet-3		<i>DAS 8/08/03</i>
105	CNC Vertical Machining	3 pcs	7/31/18	7/31/18	0.76	5.00	HAAS1-4		<i>52 18/07/01</i>
106	QC	3 pcs	7/31/18	7/31/18	0.00	0.00	QC2 Machining-2		<i>9-89 18/07/01</i>
130	QC	3 pcs	7/31/18	7/31/18	0.00	0.00	QC8 Machining-2		<i>mml 18/10/18</i>
140	Packaging	3 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3		<i>DD 2018-10-19</i>
150	QC21-SA	3 Ea	7/31/18	7/31/18	0.00	0.00	QC21		

Part Op 100 - CUT BLANK AS PER FILE D4062-1_BLANK

Descriptions: 105 - MILL AS PER DWG AND FOLIO FA949 DWG REV: *F* FOLIO REV: *E*

DAS
21
9-89

OCT 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB1.250	UHMWB 1.250 BLACK	10.9350 sf (3.645 ea)	90-Start up Operation	<i>5098501</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB1.250	11	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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DART AEROSPACE LTD		Work Order:	180692
Description: Tank Support Assembly		Part Number:	D4062-041
Inspection Dwg: D4062	Rev: E F	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
31.38	+/-0.030	31.38	✓		Tape	
0.63	+/-0.030	0.624	✓		Ver.	
3.50	+/-0.030	3.493	✓		Ver	
3.66	+/-0.030	3.662	✓		Ver	
11.98	+/-0.030	11.98	✓		Tape	
1.50	+/-0.030	1.50	✓		Ver	
3.10	+/-0.030	3.10	✓		Ver	
4.85	+/-0.030	4.85	✓		Ver	
10.17	+/-0.030	10.17	✓		Tape	
15.49	+/-0.030	15.49	✓		Tape	
20.81	+/-0.030	20.81	✓		Tape	
27.65	+/-0.030	27.65	✓		Tape	
29.88	+/-0.030	29.88	✓		Tape	
0.75	+/-0.030	0.740	✓		Ver	
0.38	+/-0.030	0.388	✓		Ver	
1.75	+/-0.030	1.755	✓		Ver	
1.75	+/-0.030	1.755	✓		Ver	
Ø0.531	+0.008/-0.001	Ø.531	✓		Ver	
0.88	+/-0.030	0.87	✓		Ver	
4.07	+/-0.030	4.07	✓		Ver	
27.30	+/-0.030	27.30	✓		Tape	
10.39	+/-0.030	10.39	✓		Tape	
6.15	+/-0.030	6.15	✓		Ver	
R1.11	+/-0.030	1.110	✓		Ver.	
R0.250	+/-0.010	0.250	✓		R.G.	
R0.250	+/-0.010	0.250	✓		R.G.	
1.25	+/-0.030	1.26	✓		Ver	
0.13	+/-0.030	0.125	✓		Mic	
0.50	+/-0.030	0.50	✓		Ver	
0.50	+/-0.030	0.50	✓		Ver	
2.50	+/-0.030	2.495	✓		Ver	
0.375 x 50°	+/-0.010 x +/-0.5°	0.375 x 50°	✓		Ver	

Measured by: DJT	Checked by: mm	QC Inspector:
Date: 18-08-31	Date: 18/10/18	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	15.09.23	New Issue	KJ	

DQA: _____ Date: _____



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